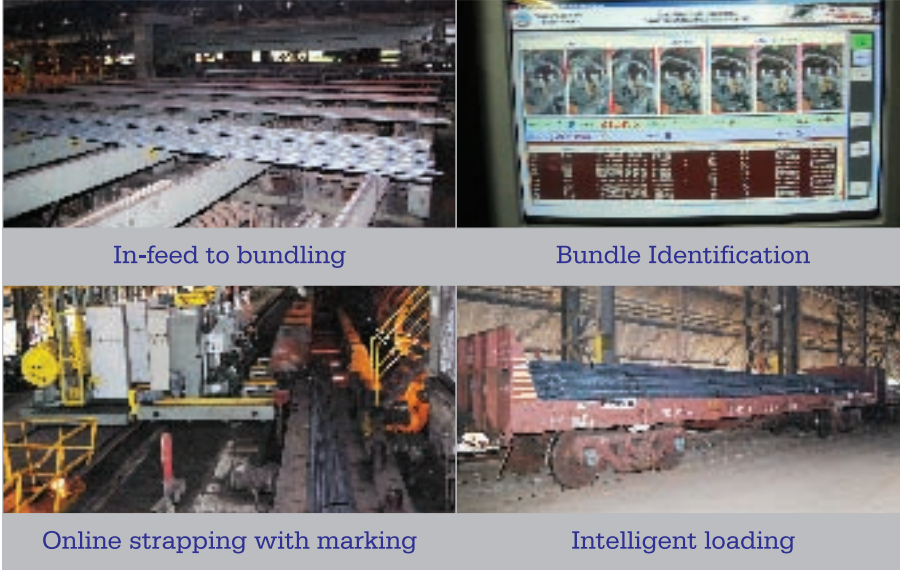


Long Yard LMS



Advantages

- De-bottlenecking bundling operation
- Branding and identification through the value chain
- Load building
- Staging for dispatch
- Automated loading

Downstream LMS Services

Benefits of downstream logistics management system for steel service centres and distribution hubs are improvement of storage and retrieval efficiency, accurate storage information and minimization of product mix-ups, optimum usage of material handling equipment, accurate material tracking and optimum manpower utilization.



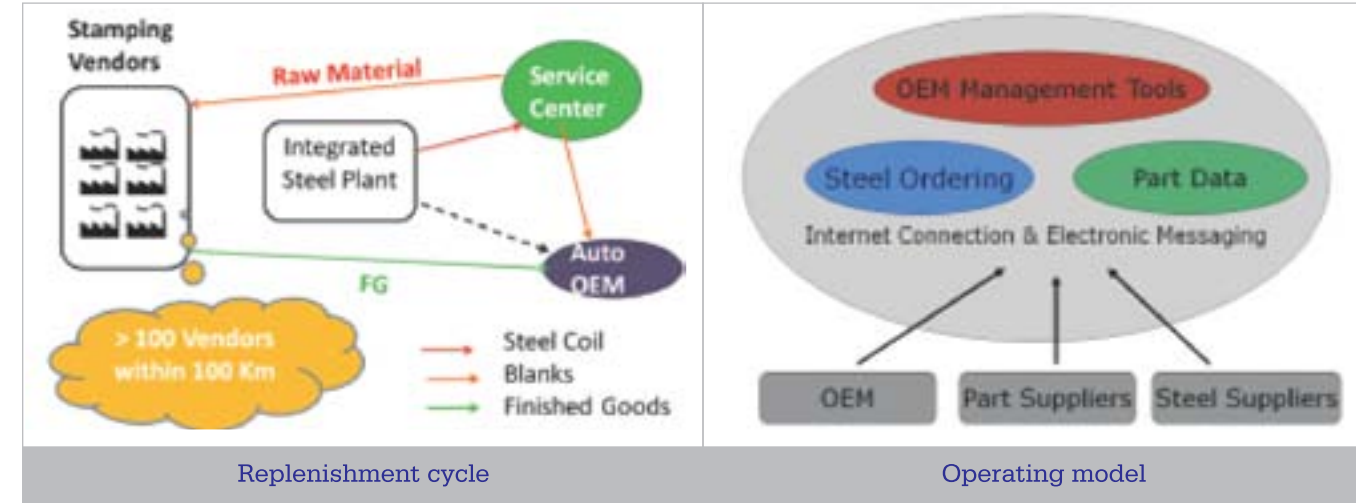
Advantages

It is offered on an "ASP" (Applications Service Provider) basis. Customers access the system over the web. There is no capital investment for software and dedicated IT resources are not required.

- Inward coil positioning
- Inter/intra yard material flow scheduling
- Material flow tracking through processes, warehouses and all modes of transportation
- Real-time reporting of inventory transactions
- Increased inventory accuracy and control, with potential for substantial inventory reductions
- Automated reporting of receiving and shipping via variety of EDI protocols
- Automated load tenders, arranges truck schedules
- Single source for data
- Control of transportation costs "outside the gate"
- Reduced traffic management (exception based)
- Performance metrics and analysis

Steel Replenishment Management System

The web based system is a comprehensive tool to manage steel resale programs. It provides visibility to parts, suppliers, ordering processes, and steel usage with minimal human resources; allowing companies to reduce staffing requirements and the related administrative cost burdens.



The system provides:

- Index of all parts with current status
- Description of material used to produce a part and a list of all other parts stamped simultaneously from same blank
- Tier-1 parts suppliers can view their parts data
- Tier-1 suppliers are able to grant access plus material ordering capability to their Tier-2 parts suppliers
- Finished coil information describes specification, shipping and packaging information
- OEM's gateway to update master parts list to accommodate platform and engineering changes
- Overview of all release / order / ship activity for all parts
- Parts suppliers ability to order steel from a system screen that brings together all necessary order detail
- Index of orders along with current status and order detail
- Information for stamped parts including OEM and part supplier identification numbers
- Parts' specific material requirements plus all packaging and shipping instruction on a part-by-part basis
- Coil detail information

Serving metals industry, worldwide

With the experience of implementing best practices in packaging and identification, handling, storage and shipping practices, ITW is well placed to successfully marry finishing line automation with internal logistics process automation systems in a seamless and visible manner at optimum cost.

Illinois Tool Works Inc. (NYSE: ITW), is a Fortune 200 global manufacturing company with nearly 100 years of history. ITW designs and manufactures highly engineered products and specialty systems and has over 6000 active patents. The Company's 875 decentralized business units in 54 countries employ approximately 65,000 men and women who are focused on creating value-added products and innovative customer solutions.



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The Company has a policy of continuous product development and reserves the right to alter specifications at any time without prior notice.

Building Internal Logistics Process Capabilities



India, October, 2009